

PRODUCT SOLUTIONS

DURALLOY®

SOLID COLOUR RANGE



Dulux®

**POWDER
COATINGS**



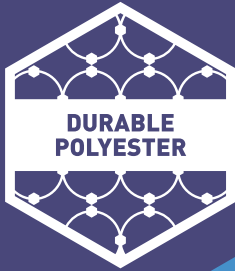
New Zealand

Worth doing, worth Dulux®

Worth doing, Worth Dulux.®

The Duralloy solid colour range is a collection of popular solid colours including Colorsteel® colours, delivered with warranty grade advanced durable polyester thermosetting powder.

- ✓ Durable finish
- ✓ Good colour retention
- ✓ Popular solid colours including Colorsteel® colours
- ✓ Custom colour service available



Suitable substrates

The Duralloy solid colour range are ideal for warranty grade applications over:

- Architectural aluminium including perforated and expanded aluminium.
- Steel (mild), bright/semi bright steel, black steel and blue steel.

The Duralloy solid colour range can also be used on the following metals but these are not warranted:

- Galvanised steel, stainless steel and Zincalume®.

Project types







The Duralloy solid colour range is suitable for use on architectural aluminium and steel on exterior residential buildings less than 4 levels and non-habitable projects that are greater than 100m from the high tide. The Duralloy solid colour range is also suitable for interior applications across many project types.

| | NON-HABITABLE | RESIDENTIAL <4 LEVELS | RESIDENTIAL >3 LEVELS | LIGHT COMMERCIAL <4 LEVELS | COMMERCIAL >3 LEVELS | PRESTIGIOUS COMMERCIAL | MONUMENTAL |
|----------|---------------|--------------------------|--------------------------|-------------------------------|-------------------------|---------------------------|------------|
| INTERIOR | • | • | • | • | • | • | • |
| EXTERIOR | • | • | | | | | |

- Non-habitable projects are those that are not dwelling types. Examples can be furniture, bus shelters, signage etc.
- Residential properties < 4 levels are typically easy to maintain, given their height and access.
- Light commercial projects <4 levels are sheltered from neighbouring buildings, but require greater durability due to higher usage and wear.
- High-rise residential and commercial projects are less sheltered from neighbouring buildings, raising their exposure and reducing their ease of maintenance.
- Prestigious commercial projects attract attention and require high quality finishes to uphold the longevity and design requirements.
- Monumental projects attract the most attention and have the highest standards required to uphold the reputation and protection expected from landmark sites.

Warranty benefits

The Duralloy solid colour range is supported by Dulux Alumi Shield™ and Dulux Steel Shield™ warranties when applied by a Dulux Accredited or Dulux Prime Accredited Powder Coater to the warranty specification on recommended project types and conditions.

| Alumi Shield™ Warranty | Steel Shield™ Warranty |
|---|---|
| The Alumi Shield™ warranty is made up of two key components, a colour warranty (for fade and chalking) and a durability warranty (film integrity) | The Steel Shield™ warranty is made up of two key components, a colour warranty (for fade and chalking) and a corrosion warranty |
|    |    |

Terms and conditions apply

- The Alumi Shield™ and Steel Shield™ colour warranties are your assurance that the Duralloy will not:
 - Fade** – Fade testing will not give a delta E (Hunter) laboratory reading greater than five units from the original colour.
 - Chalk** – The rate of chalking will not exceed a rating of 2 for whites and pastels and a rating of 3 for deep colours as assessed in accordance with AS1580.481.1.1.1 test method.
- The Alumi Shield™ durability warranty is your assurance the powder coating won't peel, crack or flake during the warranty period, from the date the product is applied to the metal.
- The Steel Shield™ corrosion warranty is your assurance that the coating system will not corrode more 5% in accordance with the degree of corrosion as a percentage contained in AS 2312.1
- Warranties are only valid when applied by a Dulux Accredited or Dulux Prime Accredited Powder Coater to the warranty specification on recommended project types and conditions.

Important design considerations

Dulux Alumi Shield™ and Steel Shield™ warranties are available on a wide range of fabricated architectural aluminium and steel items, but those items must be designed, prepared (pre-treated), coated, fabricated and installed to standard ensuring that the item is fully protected.

It is essential that any item that is coated must be designed and fabricated to ensure:

- **It meets key standards** – Refer to AS 2312.1 and the relevant building code.
- **Protection is a key consideration at the early stages of design** – The design should allow the item to be prepared for coating correctly and that the minimum thickness of the specified coating can be achieved.
- **Sealed areas are appropriately sealed to last the duration of the warranty** – It is essential that the choice of other materials that contribute to protection such as sealants should be made to ensure that a Alumi Shield™ and Steel Shield™ warranty is not void due to the sealants failure. This is important if only one side of a section of metal be coated, it must be in a sealed environment, i.e. not exposed to moisture, air and excessive heat. Should the seal fail, and a claim is made this warranty will be void as the integrity of the seal is not the responsibility of Dulux.
- **The following design elements are avoided** – Narrow crevices, poor air circulation, depressions, sharp edges and corners, large flat ledges (not window ledges), intermittent welding, undrained flat surfaces, unsealed hollow sections, flat surfaces in loose contact where moisture may be drawn in between them by capillary action or where water and foreign matter will lodge, as these areas may result in premature failure of the coating system.
- **Failure caused by post formed or post fabrication processes are avoided** – Please be aware warranties shall not apply to areas where a failure is caused from post formed or post fabrication processes, such as metal perforation, welding or any other circumstances beyond the reasonable control of Dulux. Many post fabrication processes can impede achievement of a continuous layer of pre-treatment and the minimum film build of powder coating. Where there is doubt please consult the relevant guideline or regulation such as the building code or window association for information on mitigating any potential damage that could be caused by post fabrication processes.

For full details on Alumi Shield™ and Steel Shield™ warranties including terms and conditions visit duluxpowders.co.nz/warranties

Project suitability

Use the following tables to help identify where the Duralloy solid colour range can be applied on aluminium and steel projects. Refer to the conditions information to determine the environment that your project will be exposed to.

Project suitability – aluminium

| Project, Environment and Conditions | | | Top Coat | |
|-------------------------------------|-------------|------------------|-----------------------------|-----------------|
| Project Type | Environment | Conditions | Duralloy Solid Colour Range | |
| | | | Durability Warranty | Colour Warranty |
| Residential (<4 Levels) | Exterior | Mild | 10 Years | 10 Years |
| Non Habitable | Exterior | Mild | 10 Years | 10 Years |
| All Projects | Interior | General Interior | 10 Years | 10 Years |

Duralloy Solid Colour range warranties.

All Duralloy solid colour range Alumi Shield™ and Steel Shield™ warranties are:

- Only suitable for coastal environments >100m from the high tide
- Not suitable in strongly acidic or caustic environments so the pH must be between 5 and 9.
- Available only when applied by a Dulux Accredited or Dulux Prime Powder Coater to the warranty specification on recommended project types and conditions.

Please refer to page 6 for warranty implications for:

- Interior and exterior environments close to liquids other than the sea
- Geothermal environments.

Perforated and expanded aluminium

Alumi Shield™ warranties on perforated and expanded aluminium are available for Duralloy Solid Colour range in the following environments:

a. **Interior** – General Interior conditions (E-Prime/Grey Primer base coat not mandatory)

b. **Exterior** – Mild (E-Prime/Grey Primer base coat not mandatory)

For more information about specifications on perforated and expanded aluminium visit duluxpowders.co.nz/perforated-aluminium

Project suitability – steel

| Corrosion Category | | | Primer System | | Top Coat | |
|-------------------------|-------------|--|---------------|-----------------------|-----------------------------|-----------------|
| Project Type | Environment | Conditions (including Corrosivity Level) | Zincshield | E-Prime™/ Grey Primer | Duralloy Solid Colour Range | |
| | | | | | Corrosion Warranty | Colour Warranty |
| Residential (<4 Levels) | Exterior | Mild (Medium) | ✓ | Optional* | 5 or 10 Years* | 10 Years |
| Residential (<4 Levels) | Exterior | Mild (Low) | ✓ | - | 10 Years | 10 Years |
| Non Habitable | Exterior | Mild (Medium) | ✓ | Optional* | 5 or 10 Years* | 10 Years |
| Non Habitable | Exterior | Mild (Low) | ✓ | - | 10 Years | 10 Years |
| All Projects | Interior | General Interior (Very low to low) | ✓ | - | 10 Years | 10 Years |

***Important Primer Advice**

1. In Mild (Medium) exterior environments a 10 year corrosion warranty is available with a Zincshield, E-Prime/Grey Primer and a Duralloy top coat system.

2. Without E-Prime/Grey Primer a 5 year corrosion warranty is available.

For more information about specifications call our Advice line on 0800 800 975 or visit duluxpowders.co.nz

Conditions

Use the following table which references AS 2312.1, SNZ TS 3404 and ISO 9223 to identify the environment, conditions and atmospheric corrosivity categories. To further pinpoint your project this table can be used together with the Dulux Macroclimate Corrosivity Zone Maps of New Zealand Guide available at duluxpowders.co.nz

| Environment | Conditions | Corrosivity Zone ⁴ | Aluminium Corrosion Rate (g/m2) ⁵ | Carbon (Mild) Steel Corrosion Rate (g/m2) ⁴ | Example Environments |
|----------------------|------------|----------------------------------|--|--|---|
| Exterior Environment | Mild | C2 Low | ≤ 0.6 | 10–200 | Arid, dry, urban, inland, city |
| | | C3 Medium | 0.6 – ≤ 2.0 | 200–400 | Light Industrial, geothermal (>500m from source) ¹ and inland coastal (mild sea spray zone) |
| | Severe | C4 High | 2 – ≤5 | 400–650 | Sea shore (medium sea spray zone), offshore Islands ³ and or geothermal (<500m from source) ² |
| | | C5 Very High Marine & Industrial | 5 – ≤10 | 650–1500 | Sea shore (high sea spray zone e.g. surf), offshore Islands ³ and heavy industrial |

| Environment | Conditions | Corrosivity Zone ⁴ | Aluminium Corrosion Rate (g/m2) ⁵ | Carbon (Mild) Steel Corrosion Rate (g/m2) ⁴ | Example Environments |
|-----------------------|-------------------|-------------------------------|--|--|---|
| Interior Environments | General Interior | C1 Very Low | Negligible | <10 | Dry interiors (homes, offices, shops) |
| | | C2 Low | ≤ 0.6 | 10–200 | Minor condensation (warehouses, sports halls) |
| | Moderate Interior | C3 Medium | 0.6 – ≤ 2.0 | 200–400 | High moisture (dairy and food processing plants, breweries, and commercial laundries) |
| | | C4 High | 2 – ≤5 | 400–650 | Significant contamination (swimming pools) |

1. Geothermal environments greater than 500m of a bore, mud pool, steam vent, or other source with a pH between 5 and 9. For a pH outside this consult Dulux.

2. Geothermal hot spots within 500m of a bore, mud pool, steam vent, or other source.

3. All offshore islands including Waiheke Island, Stewart Island, Fraser Island and Pacific islands e.g. PNG, Fiji, Samoa, Tonga, Tahiti, Noumea.

4. The corrosion rates for the first year of exposure for the different corrosivity categories of Aluminium and Carbon (Mild) Steel are determined by the following standards:

 - SNZ TS 3404 - Standards NZ Technical Specification – Durability requirements for steel structures & components.
- AS 2312.1 - Guide to the protection of structural steel against atmospheric corrosion by the use of protective coatings. Part 1: Paint coatings
 - ISO 9223 - Corrosion of metals and alloys – Corrosivity of atmospheres – Classification, determination and estimation

5. The corrosion rates for the first year of exposure for the different corrosivity categories of aluminium are determined by the following standard:

 - ISO 9223 - Corrosion of metals and alloys – Corrosivity of atmospheres – Classification, determination and estimation.

Important warranty considerations

Your warranty can also be impacted by its proximity to liquids other than the sea and geothermal environments whilst a regular care and maintenance program must be implemented for warranty compliance.

Interior and exterior environments close to liquids other than the sea

For powder coated assets close to liquids other than the sea, e.g. fences near swimming pools, fountains, bathrooms or furniture etc, please refer to the guidance below to understand the warranty limitations in these environments.

| | ChemicallyTreated ¹ | Clean tap, Fresh or Potable Water | Salt Water ¹ | Other |
|-----------------------------|--------------------------------|-----------------------------------|-------------------------|---|
| Duralloy Solid Colour Range | ○ | ● | ◆ | Seek advice from Dulux Call 0800 800 975 |

1. Aggressive liquids such as chemically treated liquids and salt water must be cleaned off immediately as per the Dulux Care and Maintenance guide. Please note chemically treated water includes antimicrobial treatments, e.g. in pools, anti-corrosive chemicals, and soapy water in bathrooms and showers.

- ◆ Where indicated Alumi Shield™ and Steel Shield™ warranties are available on areas > 2m for salt water.
- Where indicated Alumi Shield™ warranties are available any distance from the liquid.
- Where indicated Alumi Shield™ warranties are available on areas >1m from the liquid on interior applications and >2m on exterior applications.

Alumi Shield™ and Steel Shield™ warranties are only available when applied by a Dulux Accredited Powder Coater to the warranty specification on recommended project types and conditions.

All Dulux powder product are NOT suitable in strongly acidic or caustic environments so the pH must be between 5 and 9.

Alumi Shield™ and Steel Shield™ warranties are not available if the powder coating is immersed in any liquid.

Geothermal environments

For powder coated assets close to geothermal zones, the choice of product is dependent on the level of geothermal activity and specifically the distance from the geothermal source. As Duralloy is durable it is not suitable for environments close to geothermal activity (within 500m of the source). The corrosion zones or categories still apply based on distance from the sea and other factors.

| * Distance to Geothermal Environment | Duralloy Solid Colour Range |
|--------------------------------------|-----------------------------|
| Less than 500m from source | × |
| Greater than 500m from source | Check with Dulux |

* Distance from bore, mud pool, steam vent, or other source with a pH between 5 and 9. For a pH outside this consult Dulux.

For more information about specifications in geothermal environments visit duluxpowders.co.nz/geothermal

Care and maintenance

Care and maintenance is essential for warranty compliance

To ensure the life of your asset is maximised and to comply with Dulux Alumi Shield™ and Steel Shield™ warranty requirements, a simple and regular maintenance program must be implemented and recorded in line with the Dulux Care and Maintenance of Powder Coated Surfaces brochure.

For more information refer to the Dulux Care and Maintenance of Powder Coated Surfaces brochure visit duluxpowders.co.nz/tech-advice



Product summary

| Product Features | |
|------------------|---|
| Warranties | Alumi Shield™ and Steel Shield™ available – refer to Warranty Benefits. |
| Technology | Durable polyester thermosetting powder. It is recommended that each project is coated with the same batch of powder, by the same applicator, in the same direction, i.e., all vertically or all horizontally and if possible at the same time. This is especially important when large visible areas of a project are powder coated, for example, cladding and perforated and expanded aluminium sheets. |
| Look | Solid colour |
| Finish | Matt, satin and gloss |
| Colour range | Available in a comprehensive range of core colours including popular Colorsteel® colours. View the range in Dulux Colour Selectors, on aluminium swatches, or online. Cards and swatches can be ordered from duluxpowders.co.nz . If you cannot find the colour you require Dulux can offer a Custom Colour Service. Call 0800 900 975 or visit duluxpowders.co.nz |
| Standards met | Formulated to meet: AS 3715 and AAMA 2603. Reaction to fire test results: Classification of fire performance for Duralloy has a Group Number Classification of 1 according to the National Construction Code (NCC) Volume One Specifications C1.10 of the Building Code of Australia (BCA) and a Group Number Classification of 1-S according to the NZ Building Code Verification Method C/VM2 Appendix A: Establishing Group Numbers for lining materials. Also available is testing results for Industry Standard: AS/NZS1530.3. For more information call 0800 900 975 or refer to the Duralloy: Reaction to fire test results brochure available at duluxpowders.co.nz |
| Product Benefits | |
| Colour retention | Good colour retention. |
| Durability | Durable finish. |
| Aesthetic | Durable popular solid colour finishes. |

Meets international standards

With over 50 years of experience, the AAMA (American Architectural Manufacturer’s Association) is regarded as the standards leader for finishes on architectural aluminium. The Dulux Duralloy solid colour range is formulated to meet: AAMA 2603 as well as Australian standard AS 3715.

For more information visit aamanet.org

Securing your warranty

Dulux Accredited Powder Coaters

Only Dulux Accredited and Dulux Prime Accredited Powder Coaters are able to issue our Dulux Alumi Shield™ and Steel Shield™ warranties after demonstrating their capability to meet stringent quality conditions and international standards. Warranties are only valid when applied by a Dulux Accredited or Dulux Prime Accredited Powder Coater to the warranty specification on recommended projects, and subject to specified warranty terms and conditions.



For more information visit duluxpowders.co.nz/accredited

Advice line

Our dedicated consultants can help simplify the specification process, saving you time and money by providing the right coating advice for your project. They can provide:

- Documented project specific specifications
- Written confirmation of your project's eligibility for an Alumi Shield™ or Steel Shield™ warranty
- Design, coating system and colour advice

Call 0800 800 975 or visit **duluxpowders.co.nz**

Offices

New Zealand

Dulux Powder Coatings
31B Hillside Road
Glenfield, Auckland 0627
T (64) 4 896 0911

Australia

Dulux Powder Coatings
1-15 Pound Road West
Dandenong South VIC 3175
T (61) 3 8787 4500

Singapore

DGL International Powder Coatings
100 Pasir Panjang Road
#02-10, Singapore 118518
T (65) 6 8381 010

China

DGL International Powder Coatings
Room 406, No.8, Lane 1977, JinShaJiang Road
Shanghai, China, PC 200333
T (86) 21 6173 8800



Dulux, Duralloy, Duratec, Electro device mark, Fluoroset, Zincshield, Worth doing, worth Dulux and Dulux World of Colour are registered trade marks and Alumi Shield, Steel Shield, EPrime and Dulux Accredited Powder Coater are trade marks of DuluxGroup (Australia) Pty Ltd. Copyright 2020 DuluxGroup (Australia) Pty Ltd. Zinalume is a registered trade mark of Bluescope Steel Limited. Colorsteel® is a registered trademark of New Zealand Steel Limited.



Worth doing, worth Dulux.®